

539

<b>DART AEROSPACE LTD</b>		Work Order:	24164
Description: Hinge		Part Number:	D3161-3
-04.04.13		Note: One 72" hinge makes 4 parts 15" long	
Drawing: D3161 Rev. A2 04.10.18		Qty:	

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	AR	05/09/07	10
2	STORES	Pick: Qty Part number Description Batch 1 MS20257-3-7200 Hinge Note: 1 unit makes 4 D3161-3			
3	METAL	Cut to length as per dwg ( 15.0" long ) & Punch END OF Hinge Case, Debur if necessary	SAD	05/09/17	10
4	QC	Inspect Level 5	SAD	05/09/17	10
5	STORES	Identify and stock	DL	05/09/19	10
6	EXPEDITING	Close W/O Inspect level 21 Cost / part 3.71 545 05/09/20		05/09/20	10

Rev	Date	Change	Revised By	Approved
A	02.04.26	New Issue	NG	02-04-29

RELEASED

02/04/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 05/09/20

NOTE: Date & initial all entries

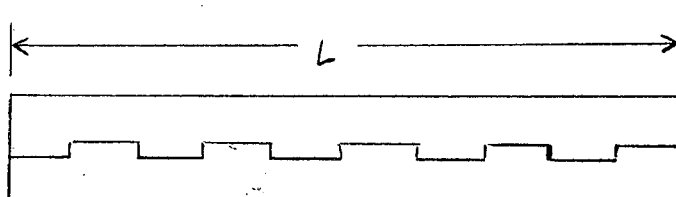
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RT	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED  
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 24164

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 01, 2005  
10:49 am

Work Order No : 0024164  
Project Name : D3161-3  
Project For : WK539  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3161-3  
Description : Hinge 15.0"  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 08-31-05  
Est Finish Date : 09-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00